

Fig. 1

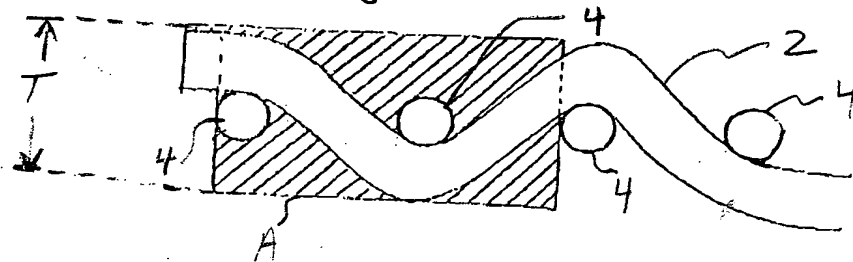
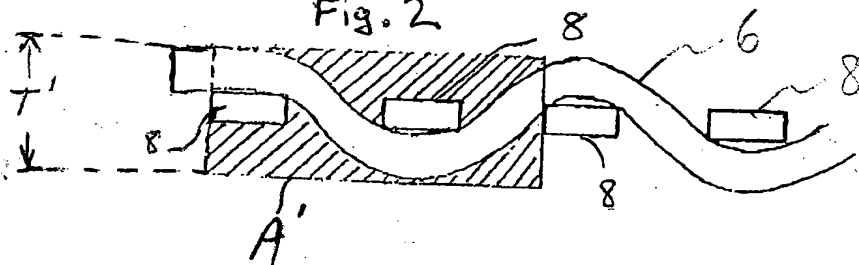


Fig. 2



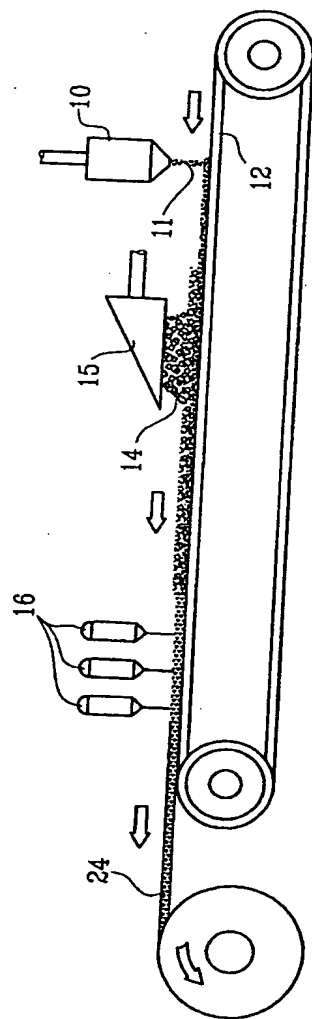
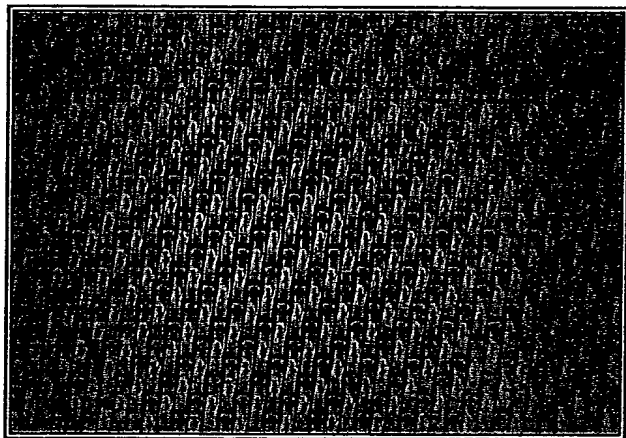
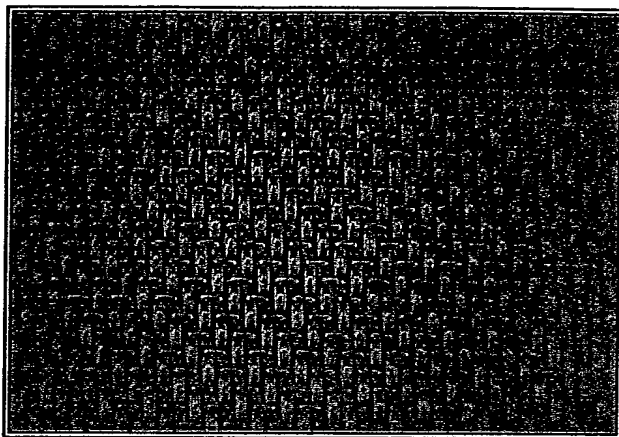


FIG. 3



Long Warp Knuckle Side
↑ machine direction ↑

Fig. 4A



Long Shute Knuckle Side
↑ machine direction ↑

Fig. 4B

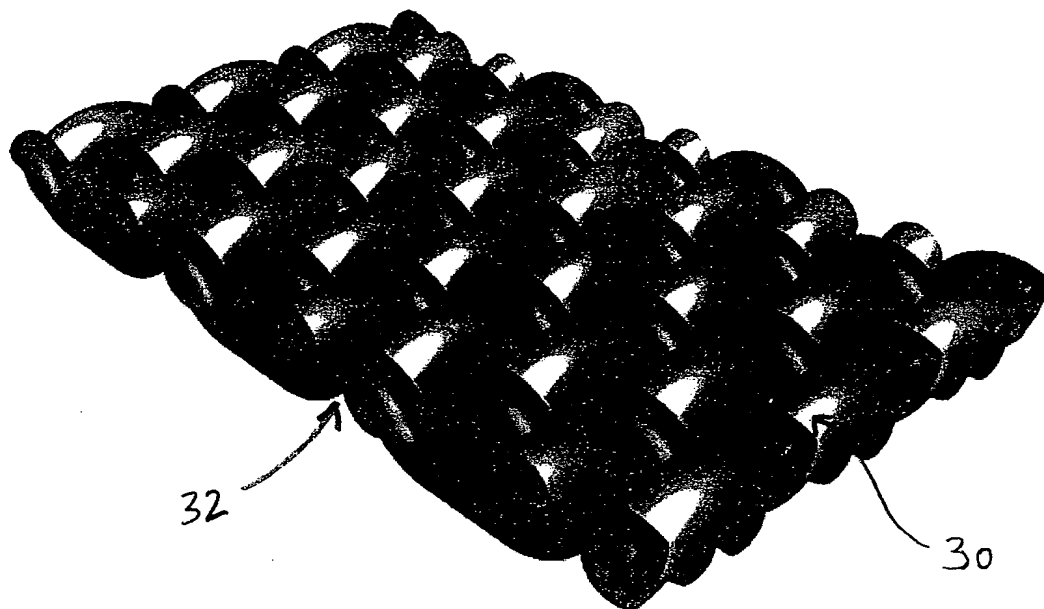
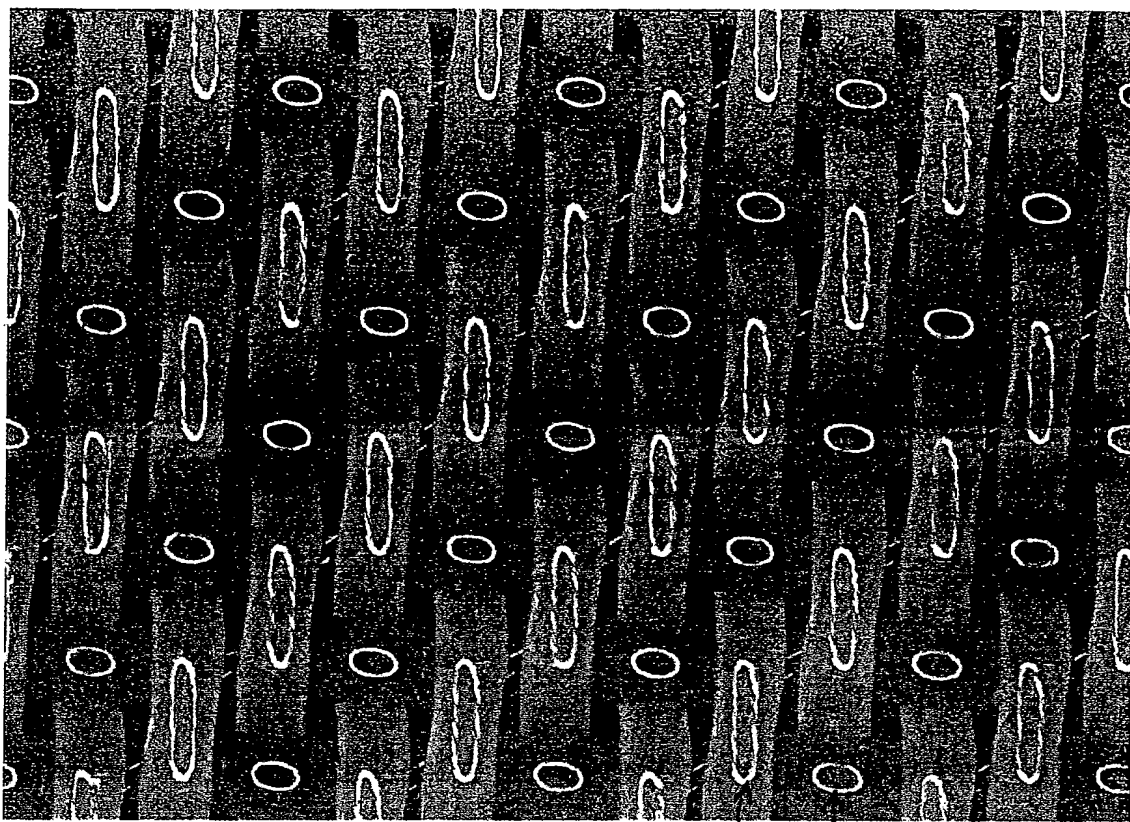


Fig. 5



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Fig. 6

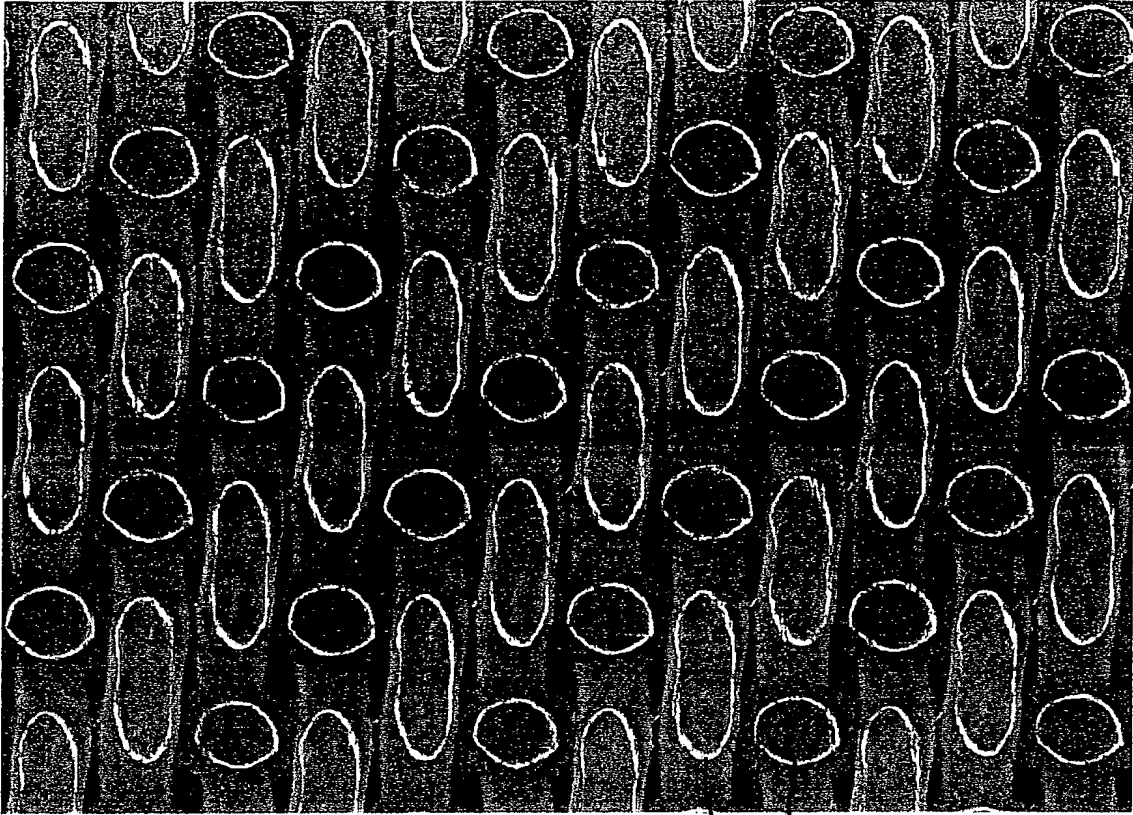


Fig. 7

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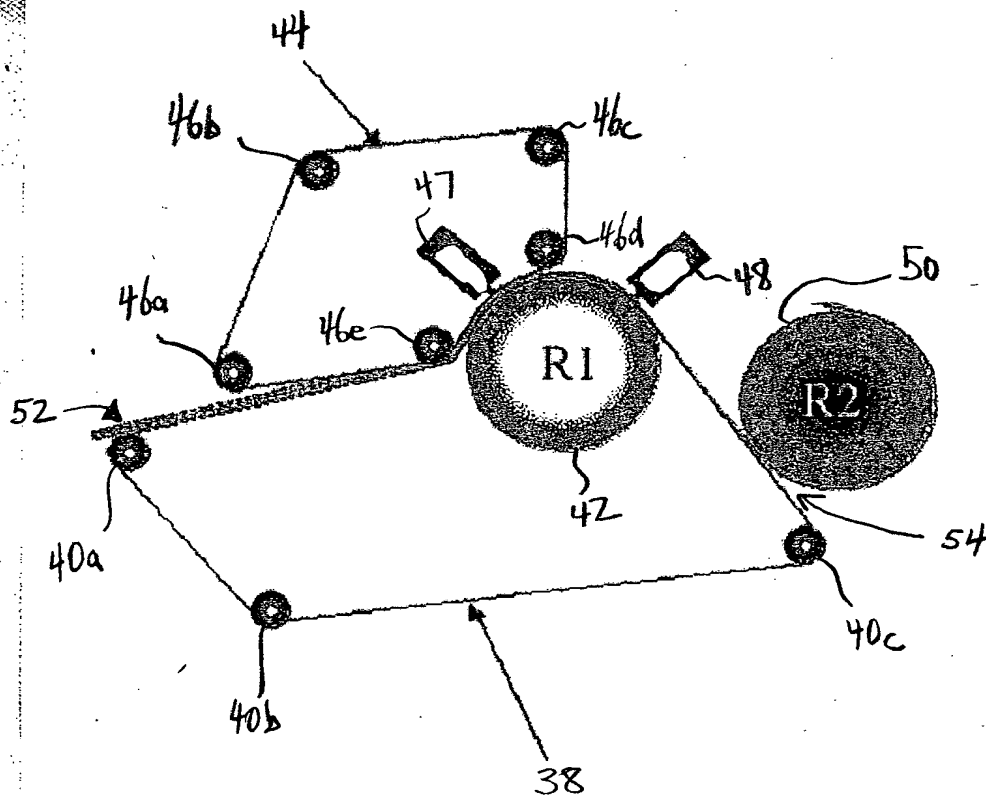


Fig. 8

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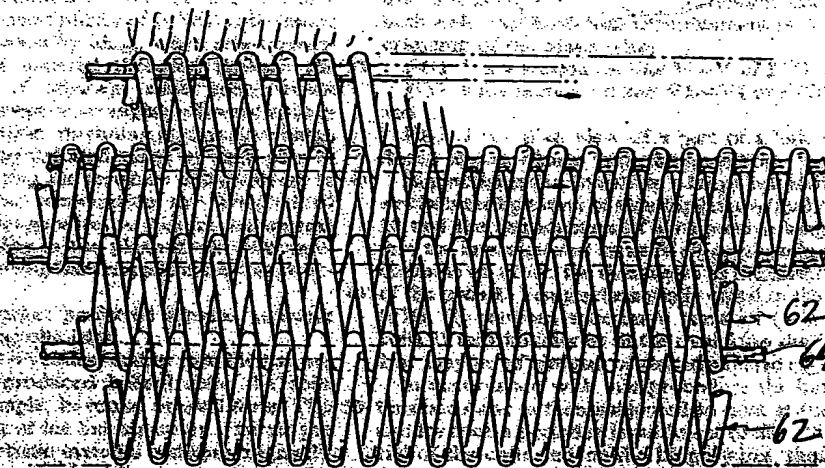


Fig. 9

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